

ABSTRACT

A spa insert for incorporation into a packaged pool/spa system is disclosed. The spa insert assembly is comprised of a shell portion and one or more plumbing elements. The shell portion includes a flat upper flange, an integral spillway, and a notch near the waterline for accepting masonry in a manner that allows for total integration of the assembly into in-ground pool or spa infrastructure. The disclosed assemblies are suitable for use in both hot or cold water installations, and integrate seamlessly with specific pool or spa waterfeatures. In one embodiment, the shell is made of a vacuum-formed acrylic sheet that is formed, plumbed, and/or fiberglassed according to specific methodologies.